NÍNZ®	
FIREDOORS	

TWIST BS

PANIC EXIT DEVICE for emergency exits

Protrusion of the exit bar: 100mm.

RECOMMENDATIONS

A057-GB

5001154/2 - 07/17

	Commercial codes		DoP no.	1125-TW-EX-01
	TWIST BS	item 4201101.043	Website	https://www.ninz.it/it/download/dop
			Classification	3 7 7 B 1 3 2 1 A A
	Name and address of the producer	NINZ S.p.A corso Trento 2/A I-38061 ALA (TN) - ITALIA	0	- Category of use: high frequency - Durability: 200.000 cycles
	Year application trademark	2007	3 rd Character - grade 7 4 th Character - grade B	- Mass of the door: over 200kg - Suitable for use on fire/smoke rated doors
して	Standard	EN 1125:2008 + EC1:2009	6 th Character - grade 3	 Safety: suitable for emergency exits Highly resistant to corrosion 96h Safety of goods: 1000N
	Certification authority no.	0425	8 th Character - grade 1 9 th Character - grade A	 Protrusion of the exit bar: up to 150mm Activation type: push bar Suitable for 1 or 2 leaved door
	CE certification no.	0425-CPR-001228		
			doors up to 1350x2880m	e leaf or for the active (first opening) leaf of two-leaved mm/leaf in size, a mass of up to 300 kg/leaf, mounted resistant up to El ₂ 120 - REI120 and smoke proof.

SYMBOLS EMPLOYED



CAUTION

Indicates a danger that threatens people and/or material goods. Failure to observe the warnings indicated by this symbol may have serious consequences, such as personal injury and property damage.



ATTENTION

Indicates a danger that threatens material goods. Failure to observe the warnings indicated by this symbol may result in damage to material goods.



Warnings related to important technical aspects.

PRODUCT DESCRIPTION

Panic bar for one-leaved doors or for the active leaf of two-leaved doors located at emergency exits and activated by push-bars. Composed of galvanized steel controls, black plastic casing and lever, horizontal aluminium bar, external plate and nickel-plated brass cylinder with three keys.

This product does not contain or release any hazardous materials, as per UNI EN standard no. 1125 appendix ZA.

OPERATION MODE

From the pull side (external plate side), the door can only be opened by key, which retracts the latch bolt, whereas opening is possible from the push side at any time by pushing on the horizontal bar of the TWIST BS panic bar.

WARNINGS

The TWIST panic bar activated by means of a horizontal bar is intended for use onto doors installed in escape routes where panic situations could develop.

The safety features of this product are of fundamental importance to ensure its conformity with EN 1125. It is strictly forbidden to introduce any type of modifications apart from those described in these installation instructions.

In order to ensure that the panic bar could provide a high level of safety toward people and appropriate safety level toward goods, it should only be mounted onto doors and doorframes that are in good conditions. The door itself, therefore, should be checked to ensure that it was installed properly and that nothing obstructs its normal movement.

If rebate sealing are mounted on the door, make sure they do not inhibit proper functioning of the panic bar.



In case of two-leaved door where both leaves are equipped with panic bar, it is mandatory to check that each leaf opens when its respective panic bar is activated, and that leaves open freely when the bars are activated simultaneously.

The fastening instructions in the present document should be followed scrupulously during installation. Once installation is complete, the installer should give this document to the owner of the activity.

The horizontal bar should be installed in a way that maximizes its useable length.

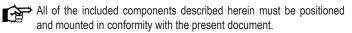
For securing the door in the closed position, do not employ any other latching devices than those specified in the present document. This does not preclude the installation of automatic closing devices.

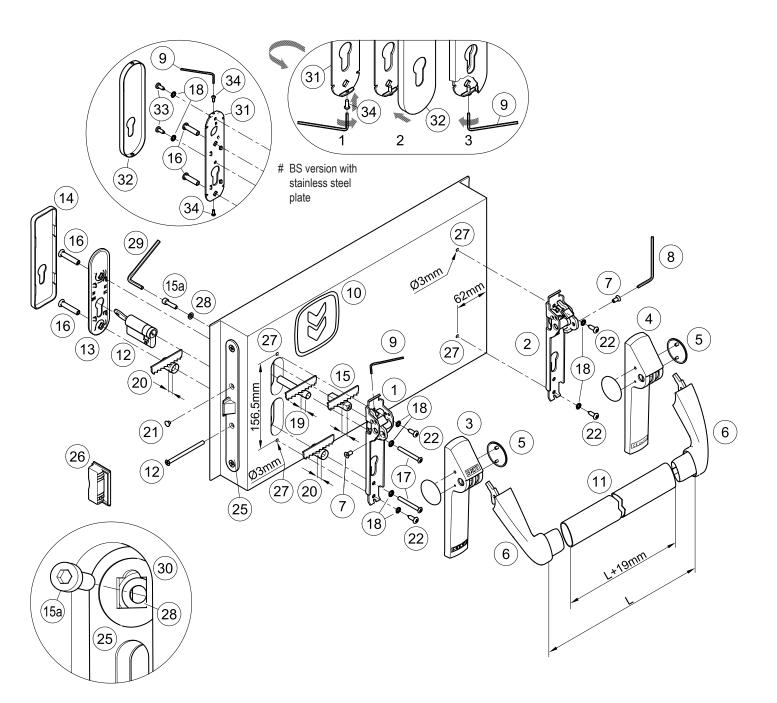
Different external access devices than those found on the list of certified components on pages 4/4 are considered unacceptable.

The TWIST panic bar is also designed for installation on hollow metal doors with an internal cell structure.

If a door closer is needed to return the door to the closed position, care should be taken not to make the opening step more difficult for children, the elderly and the disabled.

A pictogram (arrow) should be positioned immediately above the horizontal bar on the internal side of the door.





CONTENTS OF THE TWIST BS PANIC BAR PACKAGE

Please note that article 4 of the MD of 03 November 2004 obliges the

instructions supplied by the exit device manufacturer.

installer to write up, sign and provide the owner of the activity with a

declaration of proper installation that makes explicit reference to the

position	pcs.	description	рс	osition	pcs.	description
1, 2	01	Twist/Exus mechanism assembly		18	06	Toothed washer (# 8 pcs. for stainless steel version)
3, 4, 5	01	Twist/Exus LP carter set with plugs		19	01	Ø10,3x60,6mm spacer
6	01	Twist set carrier arms		20	02	Ø15,0x23,5mm spacer
7	02	M5x10mm hex socket countersunk screw		21	01	Black cap hole Ø8,8mm
8	01	S3 hex key		22	04	Pan head self tapping screw Ø4,8x16mm
9	01	S2 hex key		28	01	Washer
10	01	Adhesive pictogram (green arrow)		29	01	S4 hex key
11	01	Horizontal bar in anodized aluminium	#	31	01	Installation plate in galvanized steel
12	01	Standard nickel-plated half cylinder with three keys and	#	32	01	Stainless steel cover plate
		fastening screw	#	33	02	Pan head self tapping screw Ø4,2x13mm
13	01	Installation plate in galvanized steel	#	34	02	M3x8mm pan head screw
14	01	Black plastic cover plate		-	01	A034 hole-drilling template
15, 15a	01	9x9x40mm threaded square spindle with M5x20mm hex		-	01	Twist BS panic bar set installation instruction
		socket screw				
16	02	M5 threaded insert	ſ	- T	The pan	ic lock (25) and the respective strike box (counterstrike) (26)
17	02	M5 countersunk head screw			are deliv	vered already mounted on the door!

TOOLS REQUIRED

Medium-sized Philips-head screwdriver or electric screwdriver, electric drill with \emptyset 2 and \emptyset 3mm drill bit for steel, fine-toothed hack-saw and hack-saw for aluminium.

IMPORTANT

- Installation should be carried out by gualified personnel only and in strict conformity with the instructions supplied.
- For a correct installation all supplied components must be used, including spacers and toothed washers.



➤ - No variations are allowed, and only components indicated in the package contents may be used.

- Given its purpose, the Twist BS panic bar should be mounted on the pushside of the door.
- Before proceeding with installation, check the package contents to ensure that no pieces are missing.
- Check if the door is equipped with the panic safe lock.
- Check the type of external plate to apply and follow the specific instructions.
- Any different installation configuration from that illustrated on page 2/4 is not allowed.

INSTALLATION

- Insert the half cylinder (12) and fasten it temporarily with the screw (12), then remove the key.
- Adjust the plastic spacers (19 and 20) to the thickness of the leaf so that they do not protrude more than 1mm from it.
- Adjust the threaded square spindle (15) to the thickness of the leaf so that it protrudes 11±1mm from the door surface; be careful to cut the bevelled side.



- Insert the washer (28) over the square hole of the panic safe lock (25), from the pull-side of the door, as showed in drawing (30). Insert the M5x20mm screw (15a) over the washer (28) and screw it at the square spindle (15), using the S4 hex wrench (29). Make sure that washer and square spindle are correctly inserted over the square holes before tighten the screw (15a).

- In case of stainless steel BS version screw onto installation plate (31) the screws (34), just enough to insert the cover plate (32).
- Insert the two threaded inserts (16) in the installation plate (13 or 31), making sure that they are well-centred.
- Insert the two spacers (19 and 20) over the threaded inserts (16) and apply the installation plate on the pull-side of the door, being careful to center the inserts over their respective holes.
- Apply the operating mechanism (1) to the lock side (push-side of the door) after inserting the screws (17), toothed washers (18) and spacer (20). Center the square spindle and screws, starting the screws by hand before fastening them with the screwdriver.
- Use the template to drill the holes (27) with the Ø3mm drill bit, checking the level. If holes are already present, drill them again for the internal reinforcement.
- Fasten the mechanism (1) even more securely with the self-tapping screws Ø4,8x16mm (22) and their toothed washers (18).
- Fix the square spindle (15) at the operating mechanism (1), using the S2 hex wrench (9).
- Fasten the mechanism (2) of the panic bar at hinged side, using the selftapping screws Ø4,8x16mm (22) and their toothed washers (18).
- Put the plastic carter with "EXIT" wording (3) on the operating mechanism (1) and the other one (4) on the hinged side mechanism (2), snapping them on manually.
- In case of plastic BS version clip the cover plate (14) manually onto installation plate (13).
- Apply the carrier arms (6) and fasten them with the dedicated screws (7), tightening them securely with the included S3 wrench (8).
- Make a precise "L" measurement, cut the aluminium bar (11) adding 19mm and remove the burrs from the cut edge. Remove one carrier arm, attach the bar and re-fasten the entire assembly.
- Apply the plugs (5).
- Finish fastening the half cylinder (12), insert the little cap hole (21) in the open hole of the panic safe lock (25).



- Push the Twist BS panic bar at any point along the horizontal bar, checking to ensure that the latch bolt of the lock opens easily and fully. Use the same method to check the external side, using the key to retract the latch bolt. Test the door in both open and closed positions, and if necessary file down the plastic strike box (26) of one-leaved doors, or the panic safe lock for inactive leaf of two-leaved doors.

- In case of stainless steel BS version it is also necessary to fasten the installation plate (31) using the self-tapping screws Ø4,2x13mm (33) and their toothed washers (18) after drilling holes in the metal panel with the Ø2mm drill bit. Insert the cover plate (32) onto installation plate (drw. 2). Using the S2 hex key (9), unscrew the screws (34) until the cover become fixed, avoiding any deformation (drw. 3).
- Apply the pictogram (10) with the green arrow on the internal surface of the door, just above the horizontal bar.



- Lastly, use a dynamometer to measure the force required on the horizontal bar to release the lock. Record this force measurement in the present document.

USF

- Ensure that the door always opens easily.
- Avoid unnecessary strains on or handling onto external plate and exit bar.
- Protect the panic bar from external atmospheric agents.
- Ensure that nothing hinders the free movement of the horizontal bar.
- Do not paint the lock.
- Use the bar properly, do not pull it in the wrong direction.
- Do not leave the key in the lock.

- Make sure that any damaged or malfunctioning parts are replaced immediately.

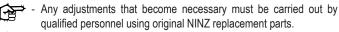
MAINTENANCE

To ensure that door usage conforms with regulations, the following maintenance checks should be carried out at least once a month:

- Confirm that all of the installed components correspond with those listed in the present instructions and that no other latching devices than those originally installed have been added to the door.
- Inspect and activate the panic bar to verify that all of its components are in satisfactory operational condition.
- Use a dynamometer to confirm that the release force shows no significant differences from the forces recorded at the time of installation.

- Check whether all screws are fully tightened, tightening any that may have loosened.

- Check whether panic bar and key can be moved with minimal effort, and that the latch bolt of the safe lock retreats from the strike box without offering resistance. If the door has become difficult to open due to friction, the resistance can be reduced by filing the strike box down to the appropriate height.
- Activate the Twist BS panic bar at both ends of the horizontal bar, checking to ensure full retraction of the latch bolt in both cases.
- Ensure that the latch bolt exits completely when the horizontal bar is released.
- Check the horizontal bar and replace it if any damage or deformities are detected.
 - Check whether the inserts and strike boxes are blocked in any way and eliminate any obstructions.
- This product requires no special maintenance. Grease spray should be used to lubricate the internal workings of lock and panic bar on a regular basis - the latter has a hole on its carter for this purpose, located below the carrier arms.
- For normal cleaning use mild detergents.





The owner of the activity is responsible for keeping the declaration of correct installation on file, conducting proper panic bar maintenance in accordance with all of the manufacturer's maintenance guidelines, keeping maintenance and check-up records and preserving the present document.

0425	
	ICIM
	ICIM S.p.A Identification number: 0425
	Piazza Don Enrico Mapelli, 75 - 20099 Sesto San Giovanni (MI) - ITALY
	Certificato di costanza delle prestazioni
	Certificate of constancy of performance
	Certificato N. Certificate No. 0425 - CPR - 001228
	In contemitia al Regulamento 505011 (EE) del Peteramento Europeo e del Consiglio del senzo 3011 (Regulamento Prodotti da Constancio e DEI), questo cantoli da supticia al producti so constance. In compliance with Regulateria 305011 (EE) of the Europeon Fantimente dari of the Constance of Marco 2011 (the Construction Producti Conflictionario or CPPR, illane conflictione aquítes las fancoristancies metamente daria de las constructions.
	Dispositivi per le uscite antipanico azionati mediante una barra orizzontale per l'utilizzo
	sulle vie di esodo Panic exit devices operated by a horizontal bar, for use on escape routes SERE: SERES TWIST EXIST DEVISTATION
	SERIE / SERIES TWIST, EXUS LP, EXUS LA, EXUS LX MODELLI / MODELS Si veda allegato / See annex
	Caratteristiche: vedi Allegato / Characteristics: see Annex
	IMMESSO SUL MERCATO CON IL NOME O IL MARCHIO DI PLACED ON THE MARKET UNDER THE NAME OR TRADE MARK OF
	NINZ S.p.A.
	SEDE LEGALE Corso Trento, 2/A - 38061 ALA (TN) - ITALY
	UNITÀ OPERATIVA PRODUCTION UNIT Corso Trento, 2/A - 38061 ALA (TN) - ITALY
	Cuesto certificato attesta che tutte le disposizioni riguardanti la valutazione e la verifica della costanza della prestazione e le prestazioni descritte nell'allegato ZA della norma:
	performances described in Annex ZA of the standard
	EN 1125:2008 + EC1:2009 nell'ambito del sistema 1 di cui al presente certificato vengono applicati e che il controllo di produzione in fabbrica condotto dal
	produitione evaluation all fine di garantine la under system 1 set out in this certificate are applied and that the factory production control conducted by the manufacturer is assessed
	to ensure the COSTANZA DELLA PRESTAZIONE DEL PRODOTTO DA COSTRUZIONE CONSTANCY OF PERFORMANCE OF THE CONSTRUCTION PRODUCT
	Ouesto certificato è stato emesso per la prima volta il 1804/2007 e ha validità sino a che la norma armonizzata, il prodotto da contrutorine, i motto di ACVP e la condizioni di produzione nello statolimento non subscason modifiche significative, o sino a che non verga sospeso contra dall'organistra di conficazione notificto LIO S p.A. Thois certificate was finit acuardo non 1804/2007 and will remain validi as long an entiber di hammointed statadari, the construction product, the ACVP e motificato mentificio LIO S p.A.
	the notified product certification body ICIM S.p.A. Il presente Certificato è da riteresti valido solo se accompagnato dal relativo Allegato I Tris Certificate is valid only with the relative Amer.
	1 And
	Y^ WY,
	ICIM S.p.A. Direttore Tecnico
	EMISSIONE ISSUE
	22/06/2017
	ICIM S.p.A Piszza Don Enrico Mapelli, 75 - 20099 Sesto San Giovanni (MI)

	SPARE PARTS (see exploded drawing at page 2/4)				
	position	code	description		
	1, 2, 3, 4, 5, 6, 7, 8, 10	3102004.001	Twist latch case – black plastic		
	1, 2	3105113.001	Twist/Exus assembly mechanism		
	3, 4, 5	3105104.001	Twist/Exus LP carter set with plugs		
	6	3105122.001	Twist set carrier arm		
	7,8	3105026.001	Twist/Exus bag		
	11	4204009	Anodized or painted aluminium bar set		
	8, 9, 13, 14, 15, 15a, 16, 17, 18, 19, 20, 21, 22, 28, 29	4211101.003	Twist/Exus BS set - black plastic		
#	8, 9, 15, 15a, 16, 17, 18, 19, 20, 21, 22, 28, 29, 31, 32, 33, 34	4211101.023	Twist/Exus BS set - stainless steel		
			Standard nickel-plated half cylinder		
	12	4202103.001	40/10 for Proget/Univer thk. 60mm		
	12	4202103.002	35/10 for Univer thickness 50mm		
	12	4202103.003	30/10 for Rever		
	25	3201001.016	Panic safe lock to push (AP 16/18)		
	26	4212024.001	Set of 10 Proget strike box lock		
	26	4212025.001	Set of 10 Univer thk60 strike box lock		
	26	4212026.001	Set of 10 Univer thk50 strike box lock		
	26	4212027.001	Set of 10 Rever strike box lock		

Certified components for TWIST BS

Panic exit device:	model "TWIST "
Panic safe lock:	item AP 16/18
Lock strike boxes:	items 2401006, 2401005, 2401015, 2401014
Operating elements:	items BS, BS inox

PARTS FROM ITS FULL CERTIFIED SYSTEM ONLY!

PROPER DISASSEMBLY

When some parts or all of the panic bar needs to be replaced, the general guideline is to reverse the order of the original installation instructions. To replace the lock, all parts of the panic bar in the locking device zone must be disassembled, including the external plate. The lock itself (25) can be removed by unscrewing the two frontal screws.

FOR REPLACEMENTS USE ORIGINAL NINZ REPLACEMENT

This operation should be carried out with great care in order not to damage or move the components located inside lock housing!

MAINTENANCE RECORD release force checked operator	operator	

These instructions should be given to the owner of the activity, who must preserve them as a record of the maintenance operations carried out on the panic bar.