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**SLASH INOX BC**  
**PANIC EXIT DEVICE**  
**for emergency exits**

**A229-GB**

5001326/2 - 07/15

Denomination **SLASH INOX PANIC EXIT DEVICE**

Commercial codes  
 SLASH INOX BC Proget (without hole cover plate) item 4201101.162  
 SLASH INOX BC item 4201101.161

Name and address of the producer  
 NINZ S.p.A. - corso Trento 2/A  
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Classification no.  
 1<sup>st</sup> Character - grade 3 - Category of use: high frequency  
 2<sup>nd</sup> Character - grade 7 - Durability: 200.000 cycles  
 3<sup>rd</sup> Character - grade 7 - Mass of the door: over 200kg  
 4<sup>th</sup> Character - grade B - Suitable for use on fire/smoke rated doors  
 5<sup>th</sup> Character - grade 1 - Safety: suitable for emergency exits  
 6<sup>th</sup> Character - grade 3 - Highly resistant to corrosion 96h  
 7<sup>th</sup> Character - grade 2 - Safety of goods: 1000N  
 8<sup>th</sup> Character - grade 2 - Protrusion of the device: up to 100mm  
 9<sup>th</sup> Character - grade B - Activation type: touch bar  
 10<sup>th</sup> Character - grade A - Suitable for 1 or 2 leaved door

Year application trademark  
 2007



Standard EN 1125:2008

Certification authority no.  
 0425

Suitable for doors with one leaf or for the active (first opening) leaf of two-leaved doors up to 1350x2880mm/leaf in size, a mass of up to 300kg/leaf, mounted on hinges or pivots, fire resistant up to EI<sub>2</sub>120 - REI120 and smoke proof. Protrusion of the exit bar: 75mm.

CE certification no. 1308-CPD-2007

Classification 3 7 7 B 1 3 2 2 B A

**SYMBOLS EMPLOYED**

**CAUTION**  
 Indicates a danger that threatens people and/or material goods. Failure to observe the warnings indicated by this symbol may have serious consequences, such as personal injury and property damage.

**ATTENTION**  
 Indicates a danger that threatens material goods. Failure to observe the warnings indicated by this symbol may result in damage to material goods.

**NOTICE**  
 Warnings related to important technical aspects.

**PRODUCT DESCRIPTION**

Panic bar for one-leaved doors or for the active leaf of two-leaved doors located at emergency exits and activated by touch-bar. Composed of galvanized steel controls, stainless steel carters, horizontal bar and blank external plate with galvanized steel installation plate.

This product does not contain or release any hazardous materials, as per UNI EN standard no. 1125 appendix ZA.

**OPERATION MODE**

From the pull side (blank external plate side) the door can not be opened, whereas opening is possible from the push side at any time by pushing on the horizontal bar of the SLASH INOX BC panic bar.

**WARNINGS**

The SLASH panic bar activated by means of a horizontal bar is intended for use onto doors installed in escape routes where panic situations could develop. The safety features of this product are of fundamental importance to ensure its conformity with EN 1125. It is strictly forbidden to introduce any type of modifications apart from those described in these installation instructions.

**RECOMMENDATIONS**

In order to ensure that the panic bar could provide a high level of safety toward people and appropriate safety level toward goods, it should only be mounted onto doors and doorframes that are in good conditions. The door itself, therefore, should be checked to ensure that it was installed properly and that nothing obstructs its normal movement.

If rebate sealing are mounted on the door, make sure they do not inhibit proper functioning of the panic bar.

In case of two-leaved door where both leaves are equipped with panic bar, it is mandatory to check that each leaf opens when its respective panic bar is activated, and that leaves open freely when the bars are activated simultaneously.

The fastening instructions in the present document should be followed scrupulously during installation. Once installation is complete, the installer should give this document to the owner of the activity.

The horizontal bar should be installed in a way that maximizes its useable length.

For securing the door in the closed position, do not employ any other latching devices than those specified in the present document. This does not preclude the installation of automatic closing devices.

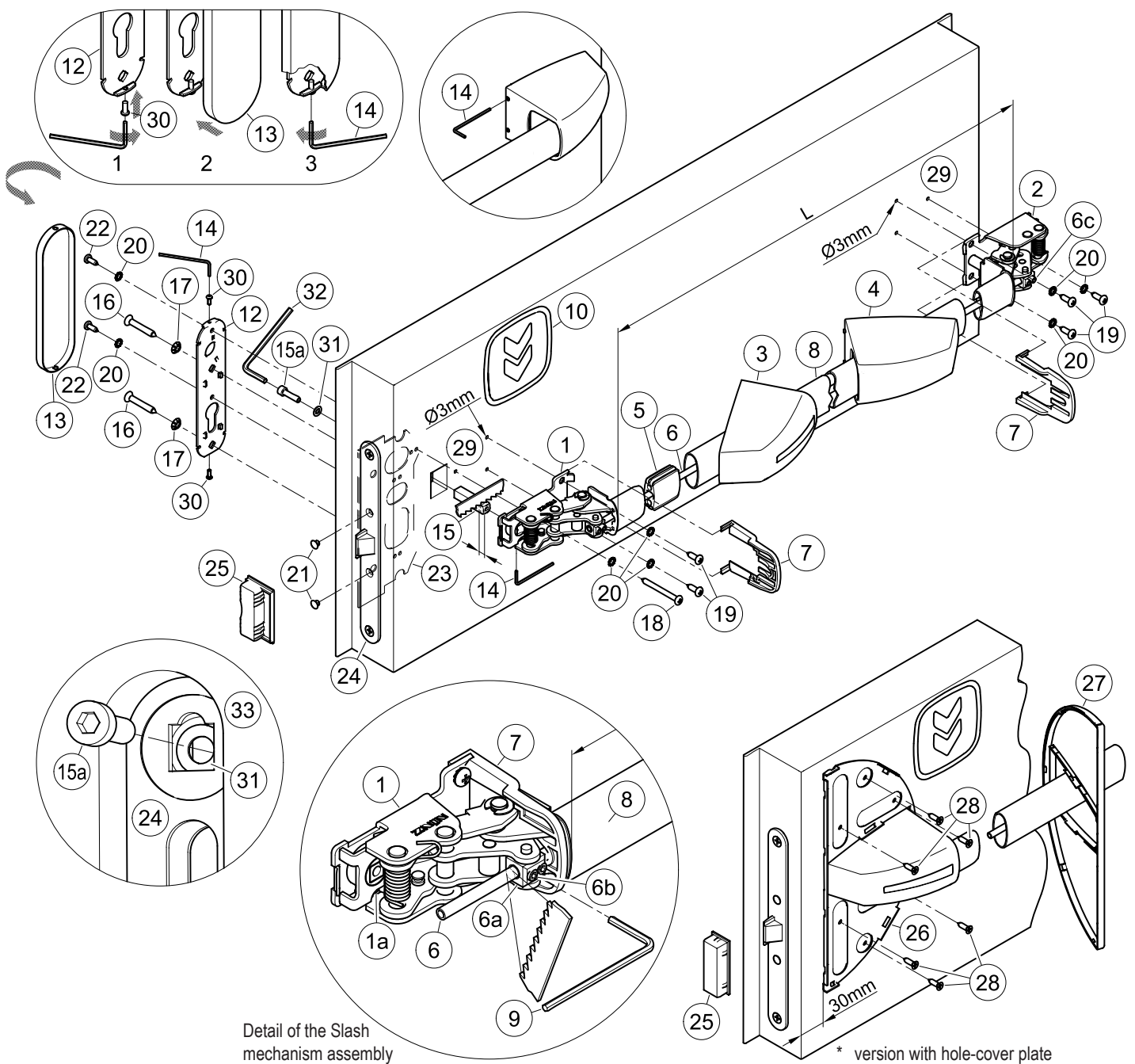
Different external access devices than those found on the list of certified components on pages 4/4 are considered unacceptable.

The SLASH panic bar is also designed for installation on hollow metal doors with an internal cell structure.

If a door closer is needed to return the door to the closed position, care should be taken not to make the opening step more difficult for children, the elderly and the disabled.

A pictogram (arrow) should be positioned immediately above the horizontal bar on the internal side of the door.


All of the included components described herein must be positioned and mounted in conformity with the present document.




Detail of the Slash mechanism assembly

#### CONTENTS OF THE SLASH INOX BC PANIC BAR PACKAGE

position	pcs.	description	position	pcs.	description
1, 2	01	Slash mechanism assembly	18	01	Pan head self-tapping screw, Ø4,8x50mm (Proget+Univer) or Ø4,8x38mm (Rever)
3, 4	01	Slash INOX carter set	19	05	Pan head self tapping screw Ø4,8x16mm
5	01	Guide for connection pipe	20	08	M5 toothed washer
6	01	Connection pipe	21	02	Black cap hole Ø8,8mm
7	02	Protection	22	02	Pan head self tapping screw Ø4,2x13mm
8	01	Horizontal bar in stainless steel	* 26	01	Hole-covering base plate
9	01	S3 hex key	* 27	01	Cover for hole-covering base plate – black
10	01	Adhesive pictogram (green arrow)	* 28	06	Self-drilling countersunk screw Ø4,2x16mm
12	01	Installation plate in galvanized steel	30	02	M3x8mm pan head screw
13	01	Blank cover plate in stainless steel	31	01	Washer
14	01	S2 hex key	32	01	S4 hex key
15, 15a	01	9x9x40mm threaded square spindle with M5x20mm hex socket screw	-	01	A034 hole-drilling template
16	02	Self-tapping countersunk screw Ø5,5x38mm	-	01	Slash INOX BC panic bar set installation instruction
17	02	M6 toothed washer			


 Please note that article 4 of the MD of 03 November 2004 obliges the installer to write up, sign and provide the owner of the activity with a declaration of proper installation that makes explicit reference to the instructions supplied by the exit device manufacturer.

 - The panic lock (24) and the respective strike box (counterstrike) (25) are delivered already mounted on the door as well as the subplate (23)!


#### TOOLS REQUIRED



Medium-sized Philips-head screwdriver or electric screwdriver, electric drill with Ø2 and Ø3mm drill bit for steel, fine-toothed and for stainless steel hack-saws.

## IMPORTANT


- Installation should be carried out by qualified personnel only and in strict conformity with the instructions supplied.
- For a correct installation all supplied components must be used, including toothed washers.
-  - No variations are allowed, and only components indicated in the package contents may be used.
- Given its purpose, the Slash INOX BC panic bar should be mounted on the push-side of the door.
- Before proceeding with installation, check the package contents to ensure that no pieces are missing.
- Check if the door is equipped with the panic safe lock and the subplate (23).
- Check the type of external plate to apply and follow the specific instructions.
- Any different installation configuration from that illustrated on page 2/4 is not allowed.

## INSTALLATION

- For Rever door adjust the threaded square spindle (15) reducing its length for 5mm; be careful to cut the bevelled side.
-  - Insert the washer (31) over the square hole of the panic safe lock (24), from the pull-side of the door, as showed in drawing (33). Insert the M5x20mm screw (15a) over the washer (31) and screw it at the square spindle (15), using the S4 hex wrench (32). Make sure that washer and square spindle are correctly inserted over the square holes before tighten the screw (15a).
- Screw onto installation plate (12) the screws (30), just enough to insert the cover plate (13).
- Place the installation plate (12) on the pull side of the door and fix it with the screws (16) and their toothed washers (17), centering the respective holes of the installation plate (23).
- Use the template to drill the holes (29) with the Ø3mm drill bit, checking the level. If holes are already present, drill them again for the internal reinforcement.
- Insert the operating mechanism (1) of the panic bar over the square spindle (15), to the lock-side (push-side of the door), with the lift of the cam (1a) turned downwards. Fasten the mechanism starting with the two Ø4,8x16mm screws (19), then with the Ø4,8x50mm (Proget/Univer) or Ø4,8x38mm (Rever) screw (18), with their toothed washers (20).
- Fix the square spindle (15) at the operating mechanism (1), using the S2 hex wrench (14).
- In case of Univer and Rever doors, apply the hole-covering base plate (26) after having provisionally clipped on the carter (3) on the mechanism. Center it vertically above the carter and at a distance of 30mm from the edge of the leaf (see drawing). Fasten the hole-covering base plate provisionally with the two more external screws (28) by first drilling holes in the metal panel with the Ø2mm drill bit, then positioning the cover (27) to verify that it attaches correctly without interfering with the carter. If everything matches, complete fastening with the remaining screws (28) after removing the cover (27) and the carter (3).
- Fasten the mechanism (2) of the panic bar at hinged side, using the self-tapping screws Ø4,8x16mm (19) and their toothed washers (20).
- Make a precise "L" measurement, cut the stainless steel bar (8), and remove the burrs from the cut edge. Insert the guide (5) for the connection pipe in the center of the bar.
- Take out the mechanism (2) in order to insert the horizontal bar (8) in the operating mechanism (1); then insert also the connection pipe (6) until it passes through the block (6a).
- Insert the stainless steel carters in the horizontal bar, first the one with the sticker (3), then the other one without (4). For Univer or Rever doors insert also the cover (27) between the two carters. Join the bar with the hinged side mechanism (2) inserting also the connection pipe (6) before re-fastening the mechanism at the door.
- Fasten provisionally the connection pipe (6) so that it not protrudes from the block, by screwing the two socket set screws (6c) of the hinged side mechanism (2) with the S3 hex key (9).
- Maintaining pulled the horizontal bar (8) block the connection pipe (6) by screwing lightly the two socket set screws (6b) of the operating mechanism (1). Then verify that the latch bolt retracts completely by pushing the end of the bar from hinged side. In this case screw the four socket set screws (6b and 6c) until they not protrude from the block. Otherwise loosen the socket set screws and repeat the operation, making sure that the connection pipe is kept under tension. Lastly cut off the protruding piece of the connection pipe.



- Insert the protections (7) in the designated guides of both mechanisms.
- Apply the carters (3 and 4) on the relative mechanisms while ensuring that the protections (7) remain in their position. Clip on the carters by pushing softly the horizontal bar; first the narrow side, then the wide side. Finally fix the carters fastening their socket set screw without forcing, using the S2 hex key (14).
- Insert the two caps (21) in the open holes of the panic safe lock (24).
-  - Push the Slash INOX BC panic bar at any point along the horizontal bar, checking to ensure that the latch bolt of the lock opens easily and fully. Test the door in opened and closed position and if necessary file down the plastic strike box (25) of one-leaved doors or the panic safe lock for inactive leaf of two-leaved doors.
- Fasten the installation plate (12) using the self-tapping screws Ø4,2x13mm (22) and their toothed washers (20) after drilling holes in the metal panel with the Ø2mm drill bit. Insert the cover plate (13) onto installation plate (drw. 2). Using the S2 hex key (14), unscrew the screws (30) until the cover become fixed, avoiding any deformation (drw. 3).
- If present, the cover (27) has to be clipped on manually at the hole-covering base plate (26).
- Apply the pictogram (10) with the green arrow on the internal surface of the door, just above the horizontal bar.
-  - Lastly, use a dynamometer to measure the force required on the horizontal bar to release the lock. Record this force measurement in the present document.



## USE

- Ensure that the door always opens easily.
- Avoid unnecessary strains on or handling onto external plate and exit bar.
- Protect the panic bar from external atmospheric agents.
- Ensure that nothing hinders the free movement of the horizontal bar.
- Do not paint the lock.
- Use the bar properly, do not pull it in the wrong direction.
-  - Make sure that any damaged or malfunctioning parts are replaced immediately.

## MAINTENANCE

To ensure that door usage conforms with regulations, the following maintenance checks should be carried out at least once a month:

- Confirm that all of the installed components correspond with those listed in the present instructions and that no other latching devices than those originally installed have been added to the door.
- Inspect and activate the panic bar to verify that all of its components are in satisfactory operational condition.
- Use a dynamometer to confirm that the release force shows no significant differences from the forces recorded at the time of installation.
-  - Check whether all screws are fully tightened, tightening any that may have loosened.
- Check whether panic bar can be moved with minimal effort, and that the latch bolt of the safe lock retreats from the strike box without offering resistance. If the door has become difficult to open due to friction, the resistance can be reduced by filing the strike box down to the appropriate height.
- Activate the Slash INOX BC panic bar at both ends of the horizontal bar, checking to ensure full retraction of the latch bolt in both cases.
- Ensure that the latch bolt exits completely when the horizontal bar is released.
- Check the horizontal bar and replace it if any damage or deformities are detected.
-  - Check whether the inserts and strike boxes are blocked in any way and eliminate any obstructions.
- This product requires no special maintenance. Grease spray should be used to lubricate the internal workings of lock and panic bar on a regular basis – the latter has a hole on its carter for this purpose.
- For normal cleaning, use a cleaning agent designed specifically for stainless steel.

-  - Any adjustments that become necessary must be carried out by qualified personnel using original NINZ replacement parts.
-  - The owner of the activity is responsible for keeping the declaration of correct installation on file, conducting proper panic bar maintenance in accordance with all of the manufacturer's maintenance guidelines, keeping maintenance and check-up records and preserving the present document.

