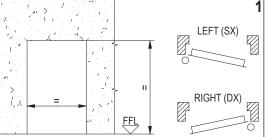
# INSTALLATION, APPLICATION AND MAINTENANCE HANDBOOK FOR UNIVER MULTIPURPOSE, RE 90, REI 60 AND REI 120 SINGLE-LEAF DOORS



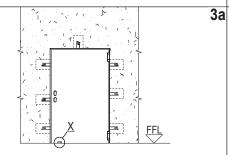
wall opening and the dimension printed on the sticker applied on the doorframe. Establish the Finished Floor Level (FFL) and the Remove with caution the cover profile from the threshold to prepare opening direction.

INSTALLATION WITH ANCHORS

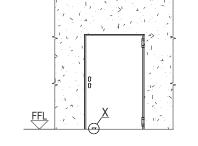
Unpack the door and verify the correspondence between the For door with environmental characteristics see also the enclosed complementary installation instructions.

door installation at finished floor level (FFL)

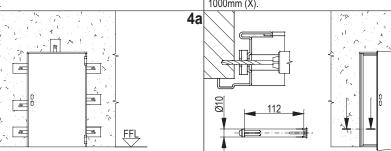
## INSTALLATION WITH EXPANSION SCREWS



the FFL level. Create the holes in the wall for the anchors. Insert a plumb-line, the FFL level and the parallelism to the wall. Insert a a spacer of 10mm under the leaf of doors with wall opening FM L | spacer of 10mm under the leaf of doors with wall opening FM L ≥  $\geq 1000$ mm (X)

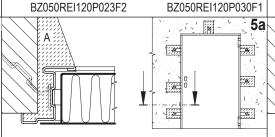


Bend up the anchor and mark on the wall their positions, respecting | Fasten temporarily the door in the wall opening, respecting the 1000mm (X).



Fasten temporarily the door in the wall opening, respecting the plumb-line, the FFL level and the parallelism to the wall

Open the door-leaf and fix the frame at presetted holes with not supplied). Close again the door-leaf.



BZ050REI060P028E1

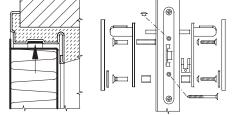
Homologation no.:

3b

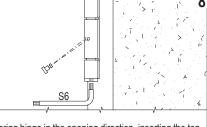
BZ050REI120P021F2

BZ050REI060P022F2

Fix the anchors with quick set cement. In case of fire-rated doors. fill up the space between doorframe and wall with mortar (detail A) without curving frame.



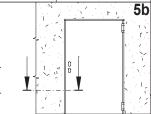
Remove the spacers between doorframe and leaf, install the handle and, in case of fire-rated doors, glue the self expanding gasket on to the top part of frame.



4b Wind up the spring hinge in the opening direction, inserting the tension pin. Even if self closing is not needed or door closer is installed, wind up the spring hinge anyway, blocking it with the tension pin.



5001015/2 06/13

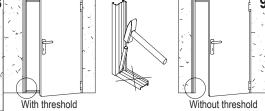


In case of fire-rated doors, fill up the space between doorframe and wall with mortar (detail A) without curving frame.



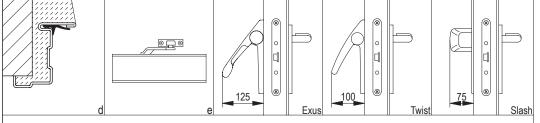
To raise the door leaf: unscrew the upper socked set screw, screw on the lower one, screw on the upper one again.

To lower the door leaf: unscrew the lower socked set screw, screw on the upper one. Operation to be carried out with the maximal care, with the aid of a lever.



Warning: the threshold does not be removed in case of door with environmental characteristics.

In case the threshold is not needed, cut it with a chisel. Univer door is government approval with or without the bottom frame.



expansion screws type Würth art. 0910436112 (expansion screws | Accessories: d) rebate sealing - e) overhead door closer (the spring hinge must be anyhow slightly loaded) - EXUS, TWIST or SLASH panic bar.

## INSTALLATION, APPLICATION AND MAINTENANCE HANDBOOK FOR UNIVER MULTIPURPOSE, RE 90, REI 60 AND REI 120 SINGLE-LEAF DOORS

I51-GB 2/2

## **GENERAL NOTES**

STANDARD: the assemble instructions have to be followed in every detail to respect the test conditions and assure the perfect functioning of the door, including the self-closing. Furthermore a regular service according to Decree 10th March 1998 is necessary. Multipurpose doors are not endowed with thermoexpanding gaskets and closing regulators.

LIABILITY: It is duty of the installer to follow the installation instructions in any detail, specifically point 7 and 8, in order to guarantee the safety of the end-users.

MASONRY WORKS: It's under customer's responsibility to execute the brickworks according to the norm UNI 9723.1990/A1, to fill the frames with concrete as indicated in box 5a and 5b (detail A) of the present instructions and to keep the wall integral in particular in the anchor points of the door. This applies in particular to fire-rated doors.

FINISHING: the serial door is finished with an epoxy-polyester powder paint oven-baked at 180 °C. The surface is orange-skin and particularly resistant. In case an additional paint is desired we advise to follow these instructions:

- make smooth the surfaces with sandpaper and dust them;
- give a first hand of opaque 2 components epoxide using the product ALCEA EPOX 5203 / 0059 (beige);
- finish the surfaces with enamels or paints to your choice.

CLEANING: the doors are supplied from the factory clean and packed. We suggest to use a clothe and soaped water only. Do not scratch the surfaces.

WARRANTY: the manufacturer gives warranty as per Italian law (C.C.1495). Any claim for missing or damaged goods have to be recorded by inserting a written remark in the delivery notes and must be notified the maximum within eight days from the date of materials receipt.

CURRENT ( MARKED ACCESSORIES FOR FIRE-RATED DOORS:

Std015 lock: Hinges: 0497/CPD/4265/11 0789-CPD-2005

- EN 12209:2003/AC

-3M310C2HA20

-477114014

## USE AND MAINTENANCE INSTRUCTIONS FOR UNIVER DOORS

All fire-rated doors or located in escape routes, need regular maintenance in order to verify that no damage occurred and that they close regularly. The scheduled maintenance shall guarantee that the leaf swings correctly and that the self closing mechanism works properly. Doors must be kept free from obstructions.

Any 5.000 opening cycles but at least every 6 months the following operations shall be carried out:

- lubricating the ball-bearing hinge;
- lubricating the spring hinge and the spring after removing the tension pin.
- wind up the spring inserting the tension pin. Verify that the closing force is sufficient to shut the door if opened to 30±2°;
- lubricating the lock and the latch.

Verify the regular functionality of the doors accessories (handle, panic bar, overhead door closer etc.). Their mobile parts shall be lubricated too, following the dedicated instructions.

In case of irregular functioning of the door or its accessories contact an authorized installer or replace the damaged accessories.

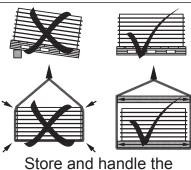
N.B.: for lubrication use viscous products.

### HANDLING AND STORAGE - COMPLAINTS

Handling: in case of handling with webbing slings/ropes, place them under the feet of the pallet; avoid to place them under the boards; avoid that the action of slings/ropes produces too much pressure upon the doors, by means of spacers interposed in the upper part. Do not handle the leaves using suction caps. Storage: it is duty of the company/person taking over the doors to store them in a suitable place so that they will be protected from the natural agents and from the direct sun rays. If during transportation or truck unloading it rains or snows on the doors it is necessary to remove immediately the nylon film from each leaf and doorframe put them in vertical position to dry appropriately. Complaints: in case of external visible defects on doors, they have to be marked in the copy of the transportation document to be returned to the forwarder and notified to the manufacturer by registered mail within 48 hours. We remember that according to our general conditions intrinsic defects have to be notified to the manufacturer within 8 days from the delivery date by registered mail. Goods with defects never have be utilized or assembled, they should be stored at disposal for controls by the manufacturer appointed person.



Move the materials with appropriate means.



Store and handle the materials with care.



Assemble by qualified staff only.



Do not expose the materials to the naturals agents.