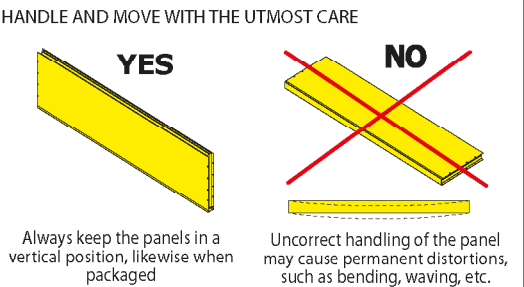
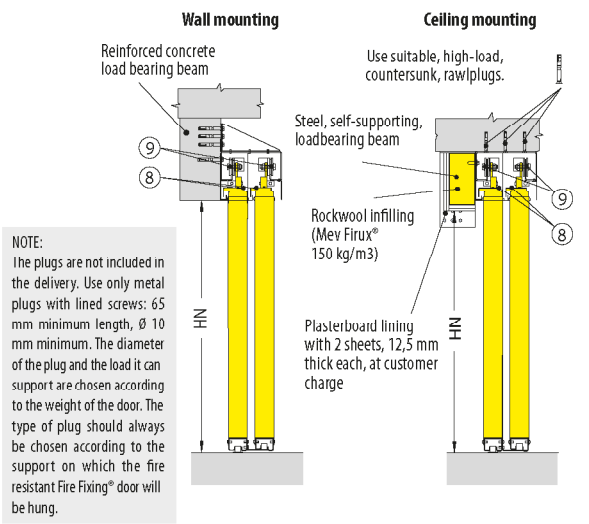
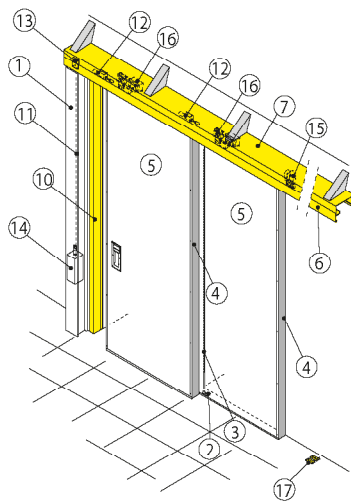


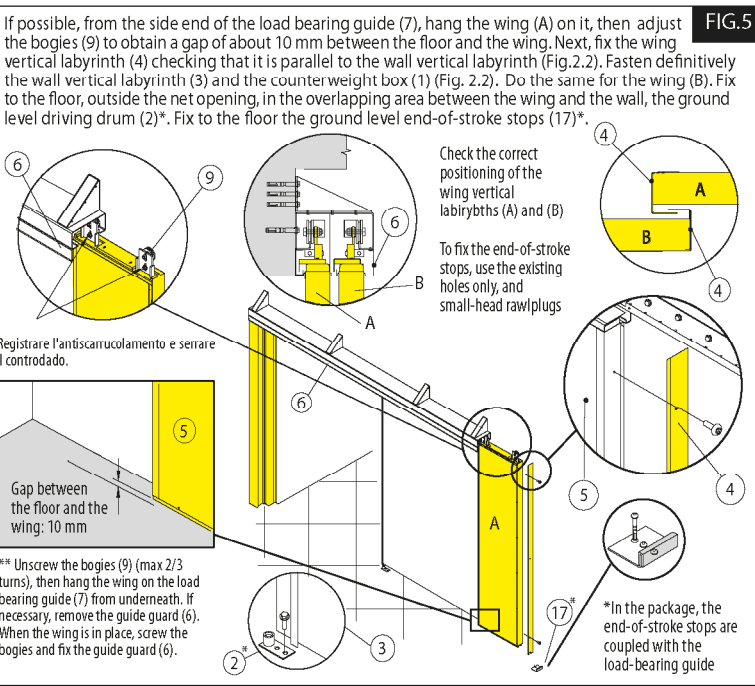
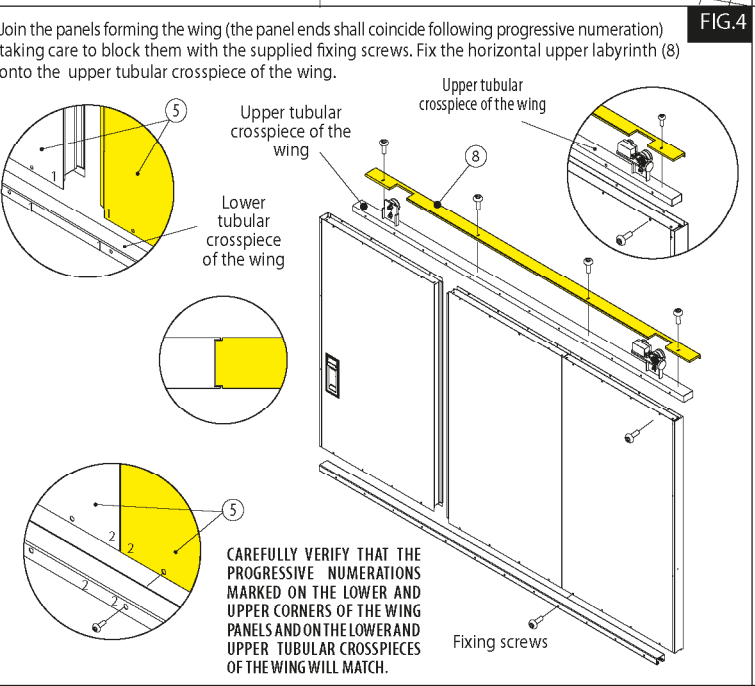
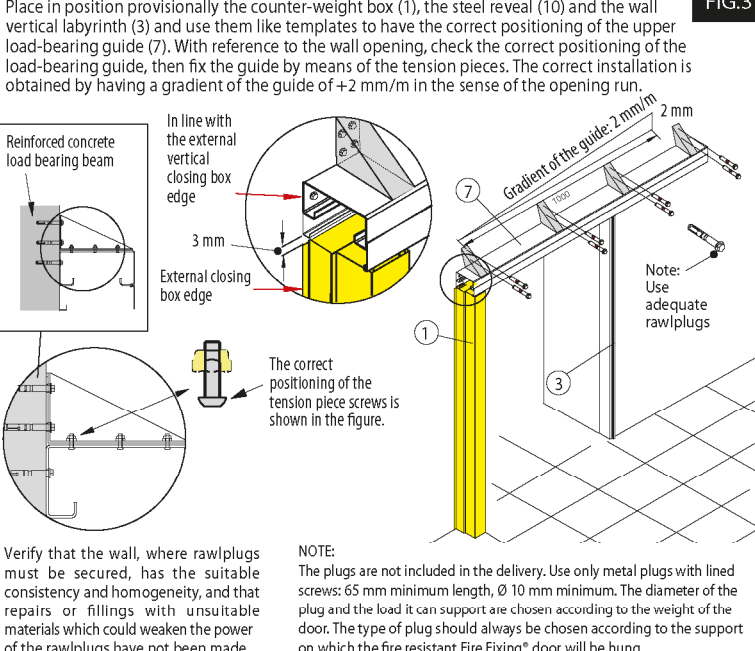
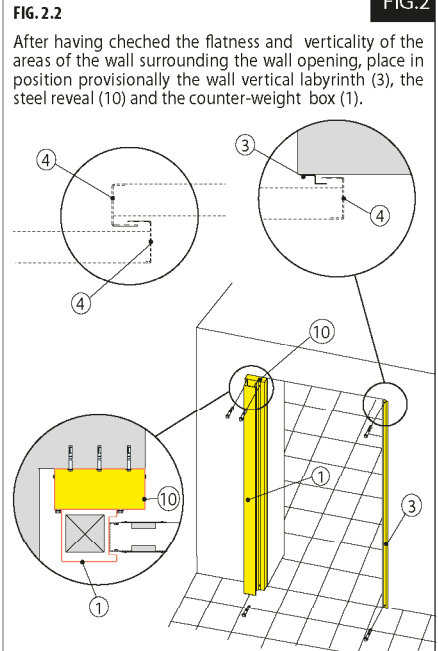
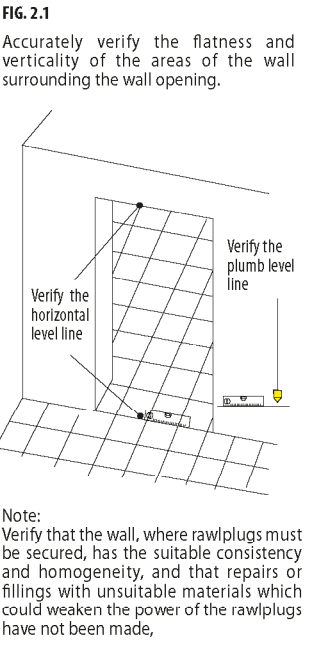
- 1) Counter-weight box
- 2) Ground level driving drum
- 3) Wall vertical labyrinth
- 4) Wing vertical labyrinth
- 5) Modular panel
- 6) Guide guard
- 7) Load bearing guide
- 8) Wing upper horizontal labyrinth
- 9) Bogie
- 10) Steel reveal
- 11) Pulling rope
- 12) S.A.M.
- 13) Pulling rope driving pulley
- 14) Counter-weight
- 15) Electromagnet / wing end-of-stroke stop
- 16) Viscotroller®
- 17) Ground level end-of-stroke stop

THE DOOR WORKING CORRECTLY IS ALSO DUE TO THE CORRECT MOUNTING

WE WOULD LIKE TO THANK THE INSTALLERS FOR THEIR CARE, ATTENTION AND COLLABORATION.



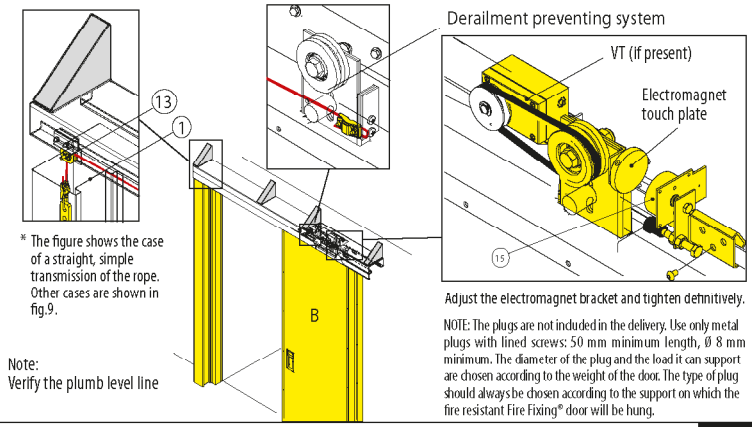
- Handle with adequate fork-lifts.
- Don't knock or bend the panels.
- Don't step on the panels and accessories.
- Handle with care. Incline the container at the discharge.
- Don't expose to sun light or adverse weather conditions.
- Keep covered. The truck must be covered.
- Installation to be carried out by qualified and experienced staff.
- Packing and mix of accessories checked before delivery.



FIXING THE PULLING ROPE – DOOR WITH ELECTROMAGNET RELEASING SYSTEM

FIG.6

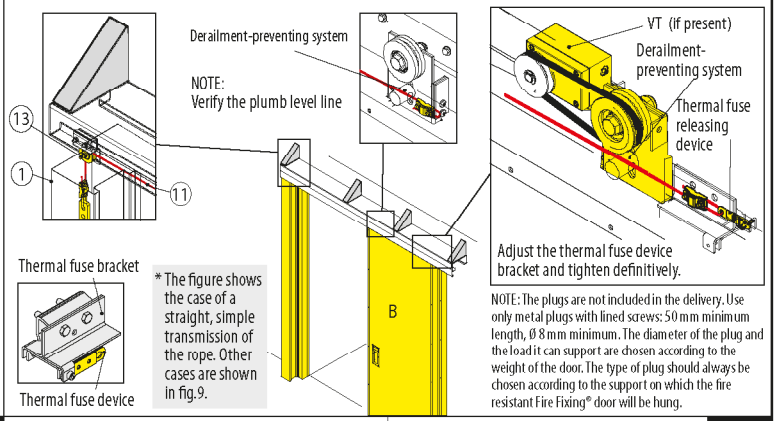
Where the door is held open by the electromagnetic releasing system (15), put the wings in their fully open position, hook the pulling rope to the derailment-preventing device of the front bogie of the handle-equipped wing (B), thread it through the hole prearranged on the derailment-preventing device itself, make the rope run on the driving pulley on the load-bearing guide (13), and finally hook the rope to the counterweight.



FIXING THE PULLING ROPE – DOOR WITH THERMAL FUSE RELEASING SYSTEM

FIG.7

Where the door is equipped with the thermal fuse releasing system, put the wings in their fully open position, hook the pulling rope to the thermal fuse device of the handle-equipped wing (B), thread it through the hole prearranged on the derailment-preventing device of each bogie, make it run on the driving pulley on the load-bearing guide (13), and finally hook the counterweight * to it.



REAR COUNTER-WEIGHT SLIDING DOOR

FIG.8

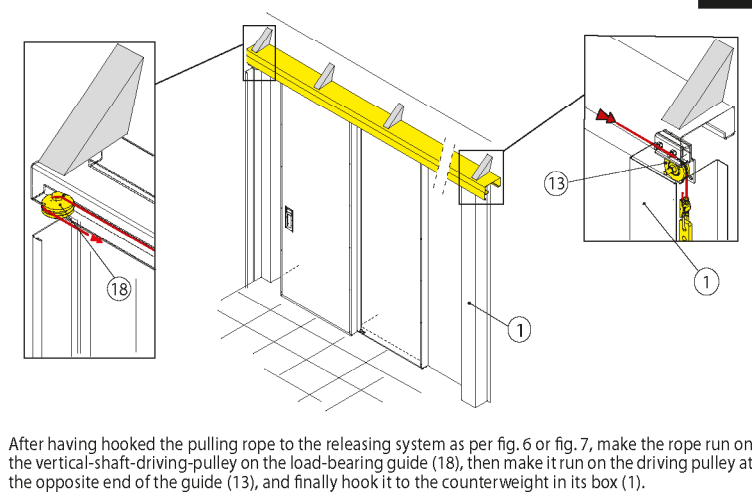


FIG.9.1 STRAIGHT COUNTER-WEIGHT HANGING SYSTEM

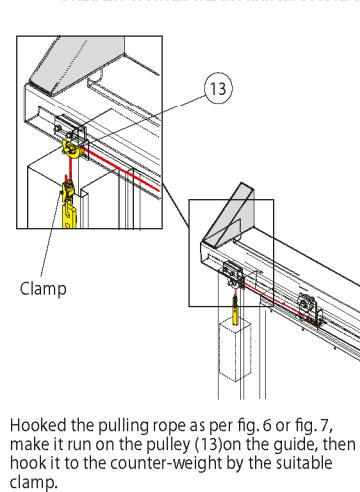
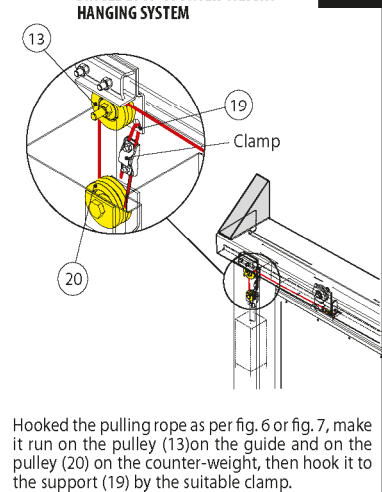


FIG.9.2 SINGLE LOOP COUNTER-WEIGHT HANGING SYSTEM



KIT S.A.M. (Magnetic Shock Absorber) CALIBRATE WHEN INSTALLING THE DOOR

FIG.10

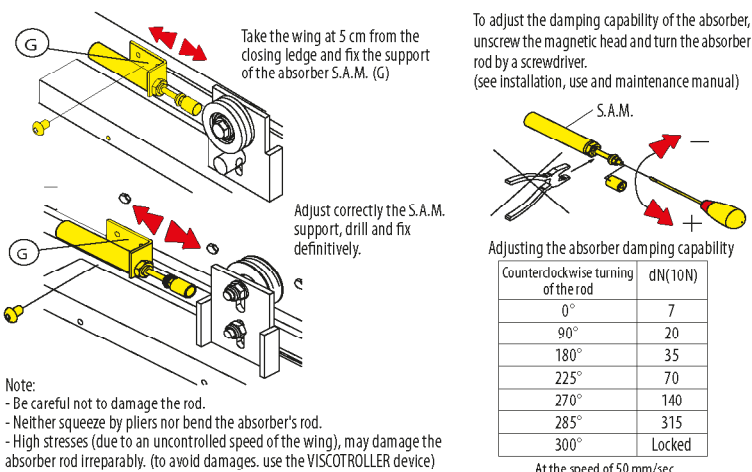


FIG.9.3 DOUBLE LOOP COUNTER-WEIGHT HANGING SYSTEM

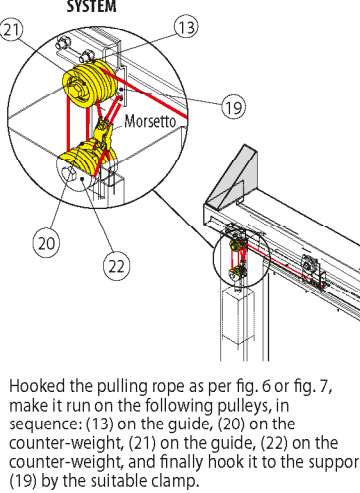
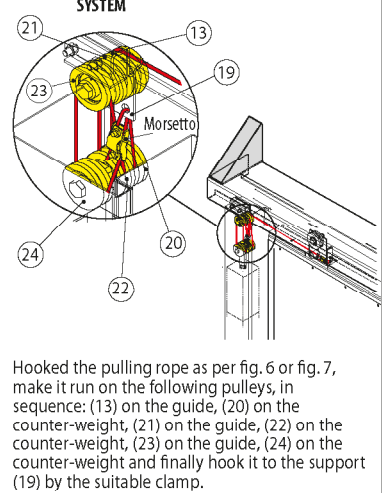


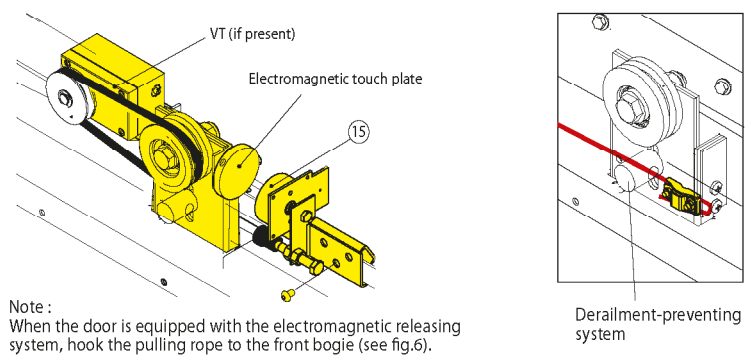
FIG.9.4 TRIPLE LOOP COUNTER-WEIGHT HANGING SYSTEM



ELECTROMAGNET RELEASING SYSTEM KIT

FIG.11

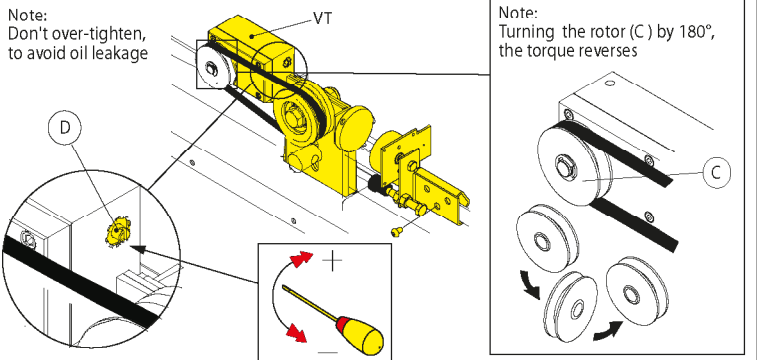
Put the wing in its fully open position and fix the support of the electromagnet end-of-stroke stop (15) next to the touch plate (E). Lock the electromagnet (15) on its support, drill and fix definitively.



VT KIT (Speed control) CALIBRATE WHEN INSTALLING THE DOOR

FIG.12

Set the wing closing speed by operating the nozzle opening screw (D). (see installation, use and maintenance instructions)



In disposing the Fire Fixing® fire resistant doors, the leaves and the components have to be treated in different ways. The door leaves shall be disassembled; the insulating core is an industrial waste which could contain mineral wool, silicates, plasterboard, ceramic fibres; the steel elements shall be treated as metal scrap. The door components shall be treated following the instructions of their producer, or accordingly the rules for disposing the specific material which they are made from.