

# INSTALLATION INSTRUCTIONS FOR REVER DOOR WITH SOLID DOORFRAME

I61-GB

11/11

1

Unpack the doorframe, check the measures and the plumb line on both sides of the wall opening and establish the Finished Floor Level (FFL).

2

Left (SX) Right (DX)

Check the opening direction.

9

Apply the leaf by inserting the two pivots in the hinges and block them with the supplied retaining rings. Perform this operation very carefully.

10

Install the handle set.

3

Bend up the frame-brackets and mark on the wall their positions respecting the FFL level. Create the apposite holes in the wall for the brackets.

4

Fasten the door temporarily in the wall opening respecting the plumb-line, the FFL level and the parallelism to the wall.

11

In case of Rever "Secur" door, plug the floor catch set to the floor.

Use the same assembling procedure for the standard two leaved doors. Fasten with screw/plastic anchor and one drop of silicon the floor catch set for the lower rod of the secondary leaf and cut the four unneeded guides.

5

Shore up the doorframe opening and fix the frame-brackets with quick drying cement.

6

Fill up the space between the doorframe and the wall with mortar avoiding every deformation of the doorframe.

For SECUR-version doorset insert the application for the lower rod of the main leaf into the floor catch set and together with the floor catch set for the lower rod of the secondary leaf screw it on the floor; remove the two unneeded guides.

Secondary leaf

In case of installation of an A-type panic bar onto the secondary leaf, drill the first metal sheet on the indicated position.

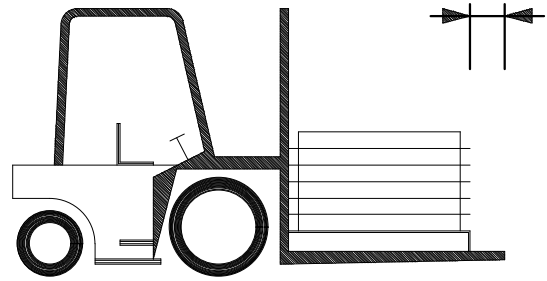
Optional:  
- panic bar  
- overhead doorcloser

7

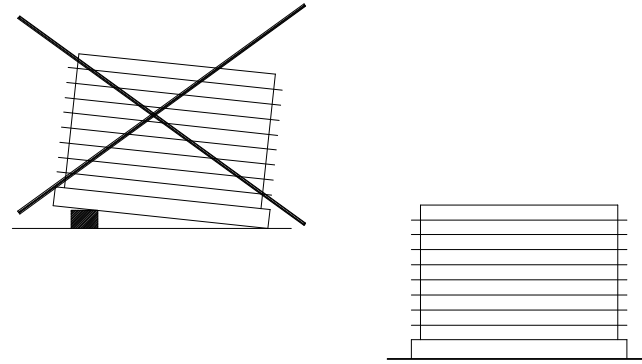
Remove the lower spacers in order to finish the floor.

8

Remove the residual cement and the spacers, then proceed with the finishing and insert the rebate sealing into the groove of the doorframe.



Move the materials with appropriate means.



Store and handle the materials with care.



Assemble by qualified staff only.



Do not expose the materials to the natural agents.

**STORAGE INSTRUCTIONS:**

It is duty of the company/person taking over the goods to store them in a suitable place so that they will be protected from the natural agents and from the direct sun rays. If during transportation or truck unloading it rains or snows on the goods it is necessary to remove immediately the nylon film from each leaf and frame, put the goods in vertical position to dry them appropriately. In case of external visible defects on doors, they have to be marked in the copy of the transportation document to be returned to the forwarder and notified to the manufacturer by registered mail within 48 hours. We remember that according to our general conditions intrinsic defects have to be notified to the manufacturer within 8 days from the delivery date by registered mail. Goods with defects never have to be utilised or assembled, they should be stored at disposal for controls by the manufacturer appointed person.

**GENERAL NOTES**

**LIABILITY:** It is duty of the installer to follow the installation instructions in any detail.

**FINISHINGS:** the serial Rever color-door is finished with an epoxy-polyester powder paint oven-baked at 180° C. The surface is goffered and particularly resistant. In case an additional paint is desired we advise to follow these instructions: – make smooth the surfaces with sandpaper and dust them – give a first hand of opaque 2 components epoxide using the product ALCEA EPOX 5203 / 0059 (beige) – finish the surfaces with enamels or paints to your choice.

**CLEANING:** the doors are supplied from the factory clean and packed. We suggest to use a clothe and soaped water only. Do not scratch the surfaces.

**WARRANTY:** the manufacturer gives warranty as per Italian law (C.C.1495). Any claim for missing or damaged goods have to be recorded by inserting a written remark in the delivery notes and must be notified the maximum within eight days from the date of materials receipt.

## USE AND MAINTENANCE INSTRUCTIONS FOR REVER DOORS

All doors must be controlled to verify that there are no damages and that they close well. Controls must be done periodically to assure that door-leaf turns freely, that closing and opening devices are efficient and that doors close perfectly. Doors must be kept free from obstructions.

Any 5.000 opening cycles but at least every 6 months the following operations shall be carried out:  
lubricate hinges,  
lubricate the lock and the latch.

For one leaved doors with three closing points, these additional checks have to be done:  
verify the regular working of the closing rods and lubricate their sliding paths,  
eliminate any dirt from the hole of the floor catch.

For two leaved doors, these additional checks have to be done:  
verify the functionality of the secondary leaf's rods and lubricate its guide rail,  
clean the hole of the floor catch set,  
lubricate the central manual latch.

In case of secondary leaf with anti-panic crossbar lubricate the central lock and the holding device of upper rod.

Verify the regular functionality of the doorset's accessories (handle, antipanic bar, overhead doorcloser etc.).  
Their mobile parts shall be lubricated, too.

In case of irregular functioning of the doorset or its accessories contact an authorized installer or replace the damaged accessories.

N.B. For lubrication use viscous products.